



Cooperation

Individual Plant Concepts and Customized Systems: Why an Efficient Plant is More Than Just the Sum of its Parts

Roadshow Vietnam Nov 2024

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Coperion Full Scale Turnkey Systems



Coperion Full-Scale Turnkey Systems

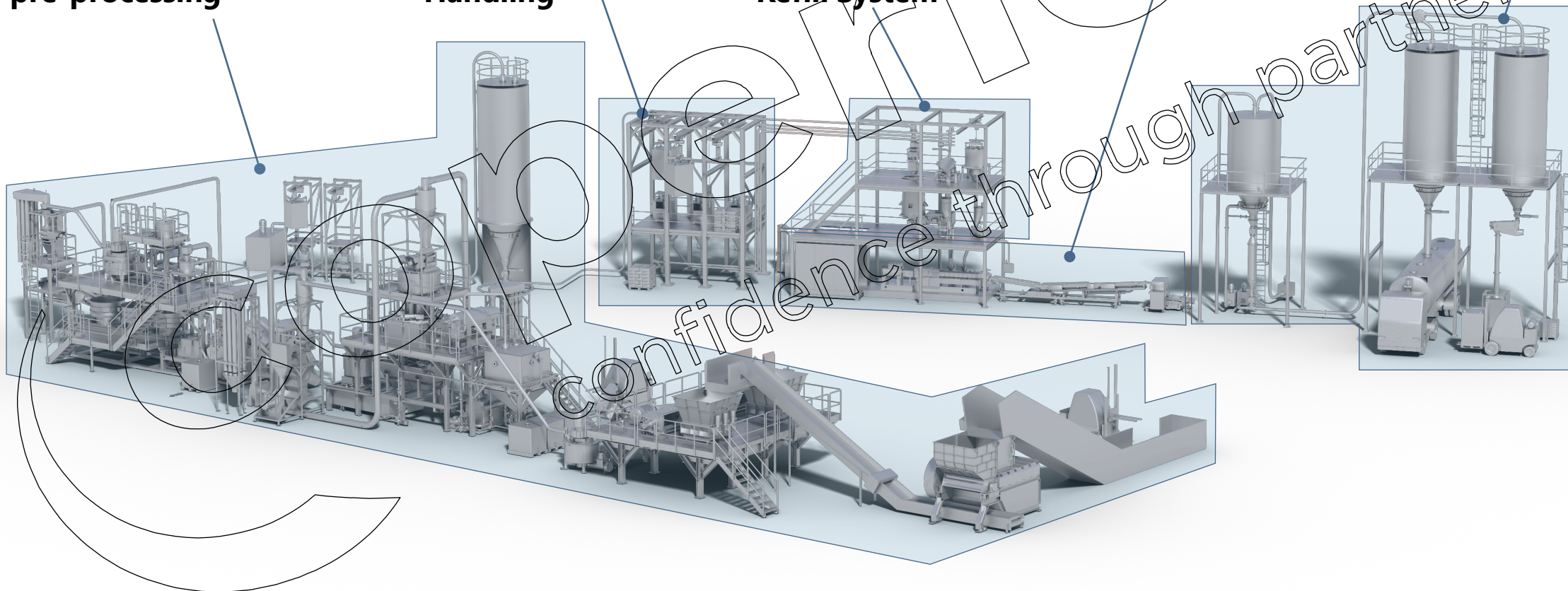
**Recycled material
pre-processing**

**Raw Material
Handling**

**Feeding &
Refill System**

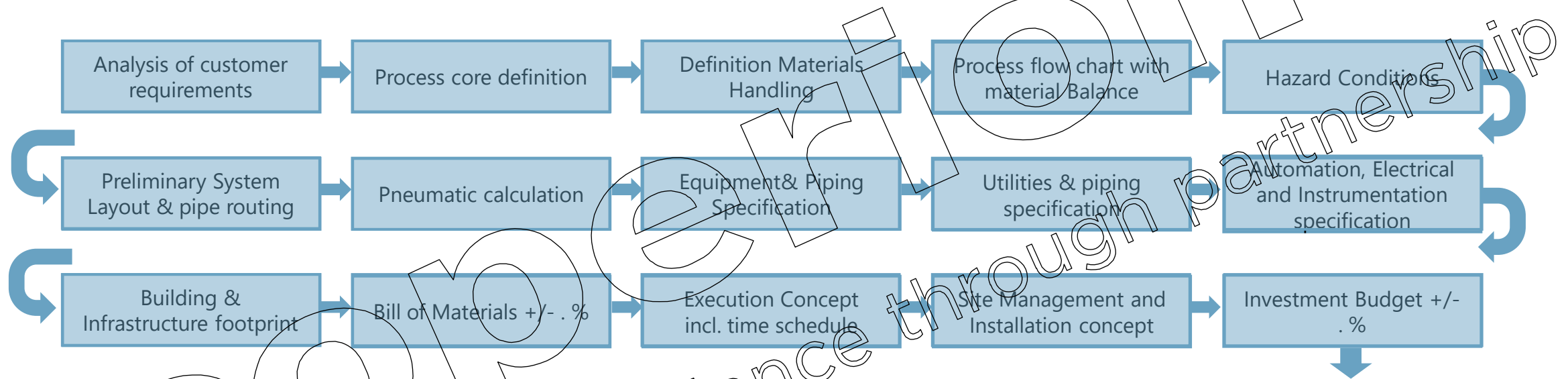
Extrusion System

Finished Product Silos



Plant Conception – Basic Considerations

Rough description of the conceptual process



For the **Complete Plant Concept**, our **own experts** work together with **design partners** for the infrastructure / civil section. But we are as well open to partner up with our customers or their consultants / contractors and share the scope of the **conceptual study**. We can provide essential deliverables up to the maximum content like contractors do.

Conceptual Study with documents package

- Process Flow chart
- Plant layout
- Equipment, piping & utilities specification
- Automation concept
- Technical description
- Execution concept & time schedule
- Budgetary assumption of the investment volume

Typical Documentation

Civil

Tech. Proposal

March 01, 2024

Table of content:

1. Commercial part	4
1.1 Price Overview Process Scope	4
1.2 Options and Alternatives for Process Scope	4
1.3 Price Overview Building complex and installation of the building complex according to 2024 VBE 4 (as described in document GPS GR5 HYCOMP Contractual Strategy Jan 2024 VBE 4)	9
1.2.1 Option and Alternatives for Building Scope	10
1.2.2 Price conditions	10
1.3 Payment terms	11
1.4 Taxes	12
1.5 Conditions of supply	12
1.6 Delivery period	12
1.7 Delivery and Performance reservation	13
1.8 Storage clause	13
1.9 Liquidated damages	13
1.7 Further conditions	13
1.7.1 Acceptance	13
1.7.2 Defects Liability	14
1.7.3 Limitation of liability	14
1.7.4 Origin of goods	14
1.7.5 Validity of the budget quotation	15
1.7.6 Effectiveness	16
1.7.7 Modification of order	16
1.7.8 Suspension	16
1.7.9 Export license	16
1.7.10 Force Majeure	17
1.7.11 Budget-price clause	17
1.7.12 Retention of title	17
1.7.13 Passing of risk	18
1.7.14 Assignment	18
1.7.15 Confidentiality	18
1.7.16 Severability	18
1.7.17 Arbitration and applicable law	18
1.7.18 Integrity	18
2. Technical Part Process Equipment	19
2.1 Design basis	19
2.1.1 Project schedule and customer obligations	20
2.1.2 Process Flow Diagram	21
2.2	21
2.2.1	21
2.2.2	22
2.2.3	23
2.2.4	25
2.2.5	30
2.2.6	33
2.2.7	36
2.2.8	39
2.2.9	39
2.2.10	42

PFD

Layout

Structure

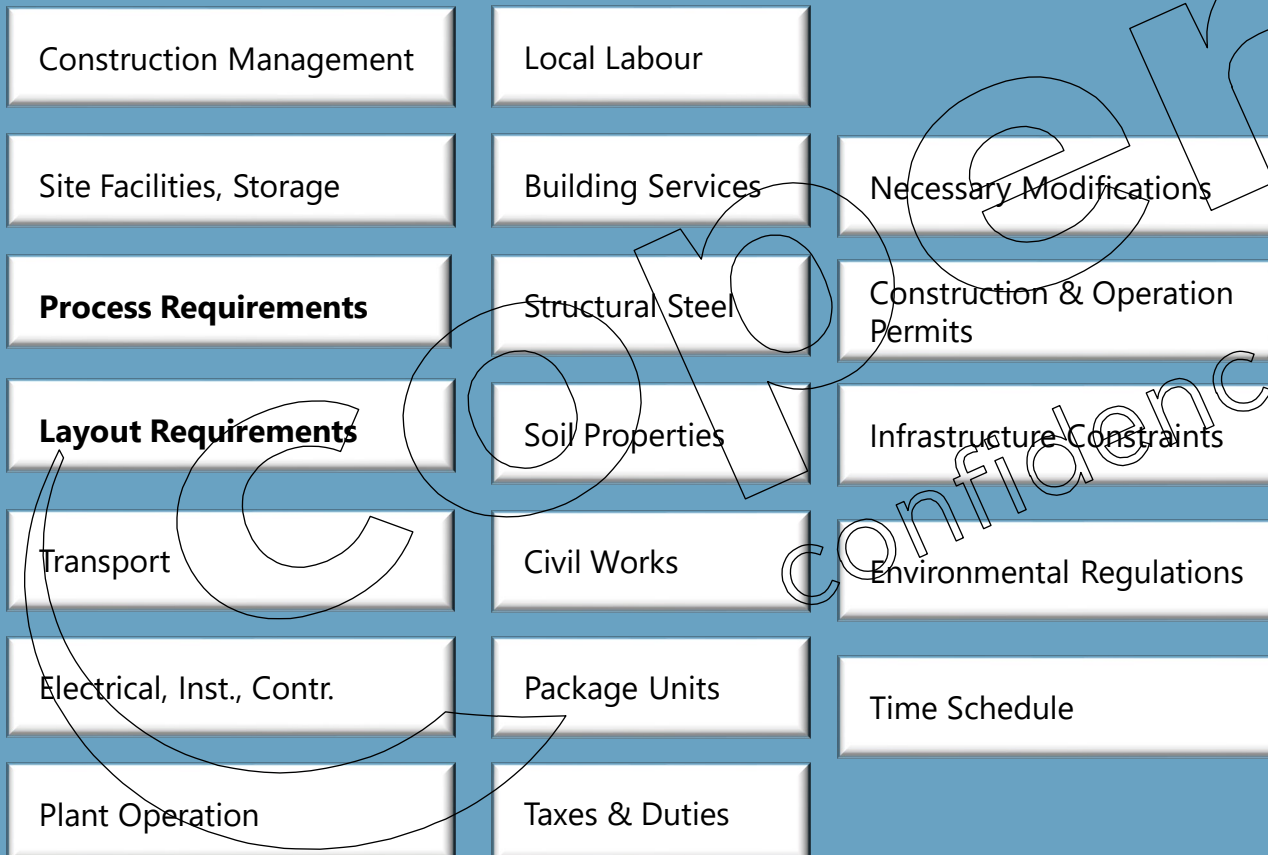
Control

Schedule

Piping

System Integration - Basics

The Perfect Plant Concept – Requirements to be brought in balance

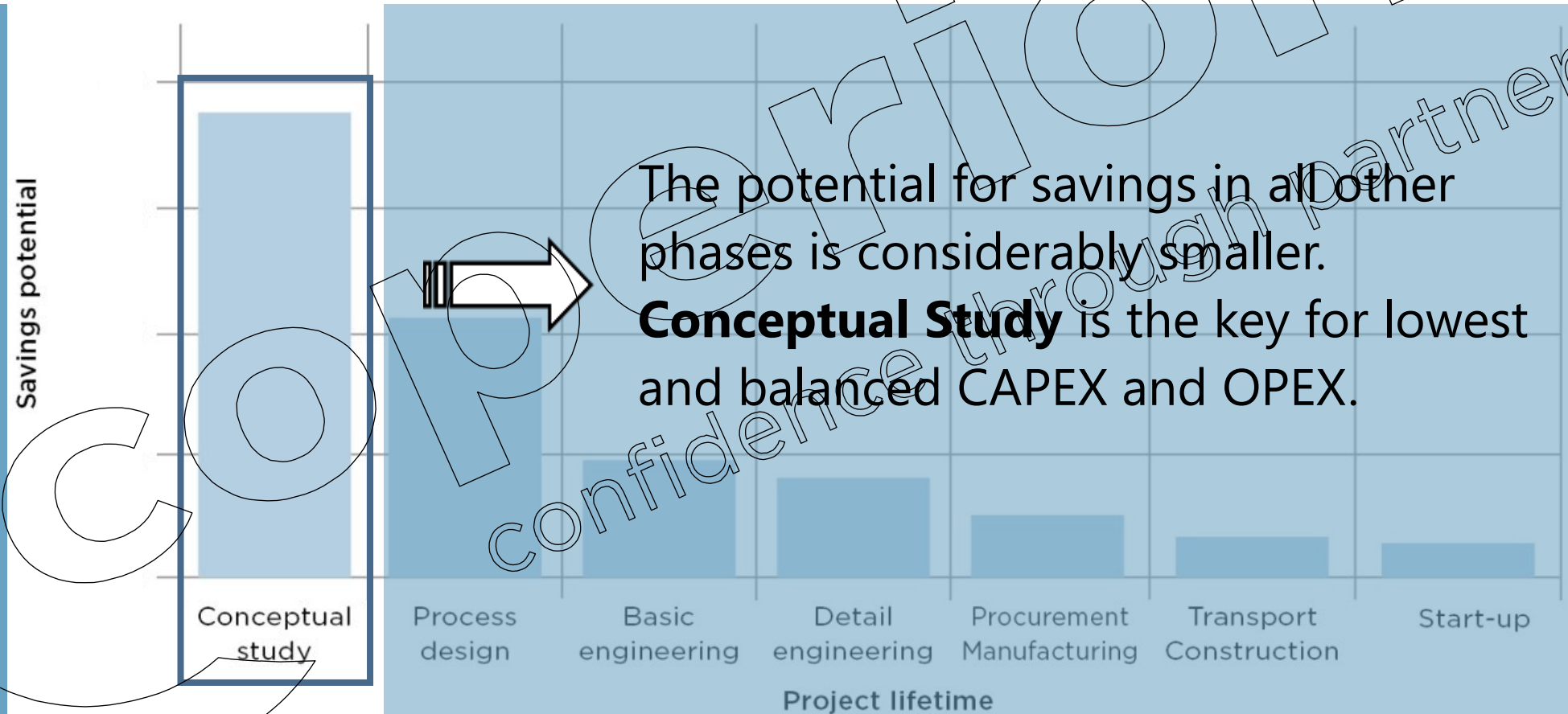


Optimum Plant & Realization Concept

Comprehensive knowledge of the **process** and all **other project aspects** builds the basis for the optimum plant concept and the best realization strategy for the project.

System Integration - Basics

Decreasing cost saving potential during project lifetime



The potential for savings in all other phases is considerably smaller.

Conceptual Study is the key for lowest and balanced CAPEX and OPEX.

System Integration

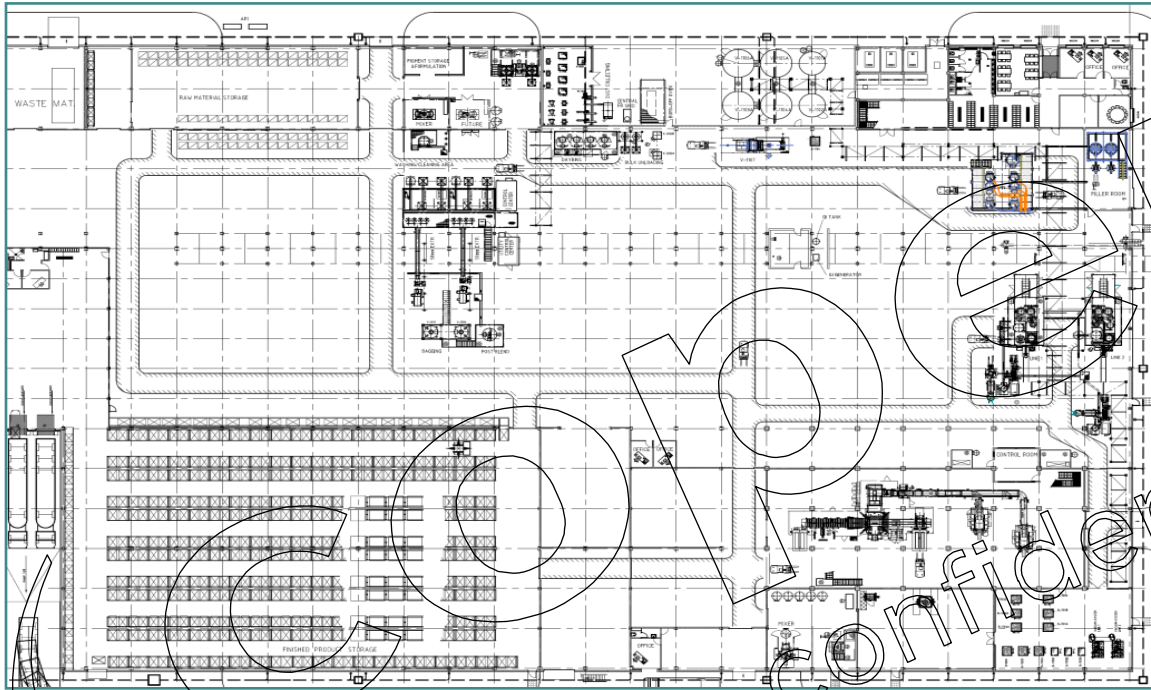
Living proof for savings potential in CAPEX and OPEX



- ✓ Building Floor Area reduced by **25%**
- ✓ Included Building Volume reduced by **40%**
- ✓ Equipment Cost reduced by **20%**
- ✓ Conveying distance reduced by **15%**, less fines generated
- ✓ Steel structures for piping & equipment reduced by **20%**
- ✓ Soil loads from building & equipment reduced by **30%**

Turnkey Processing Plants

Complete Compounding Plant in KSA, incl. demolition and utilities

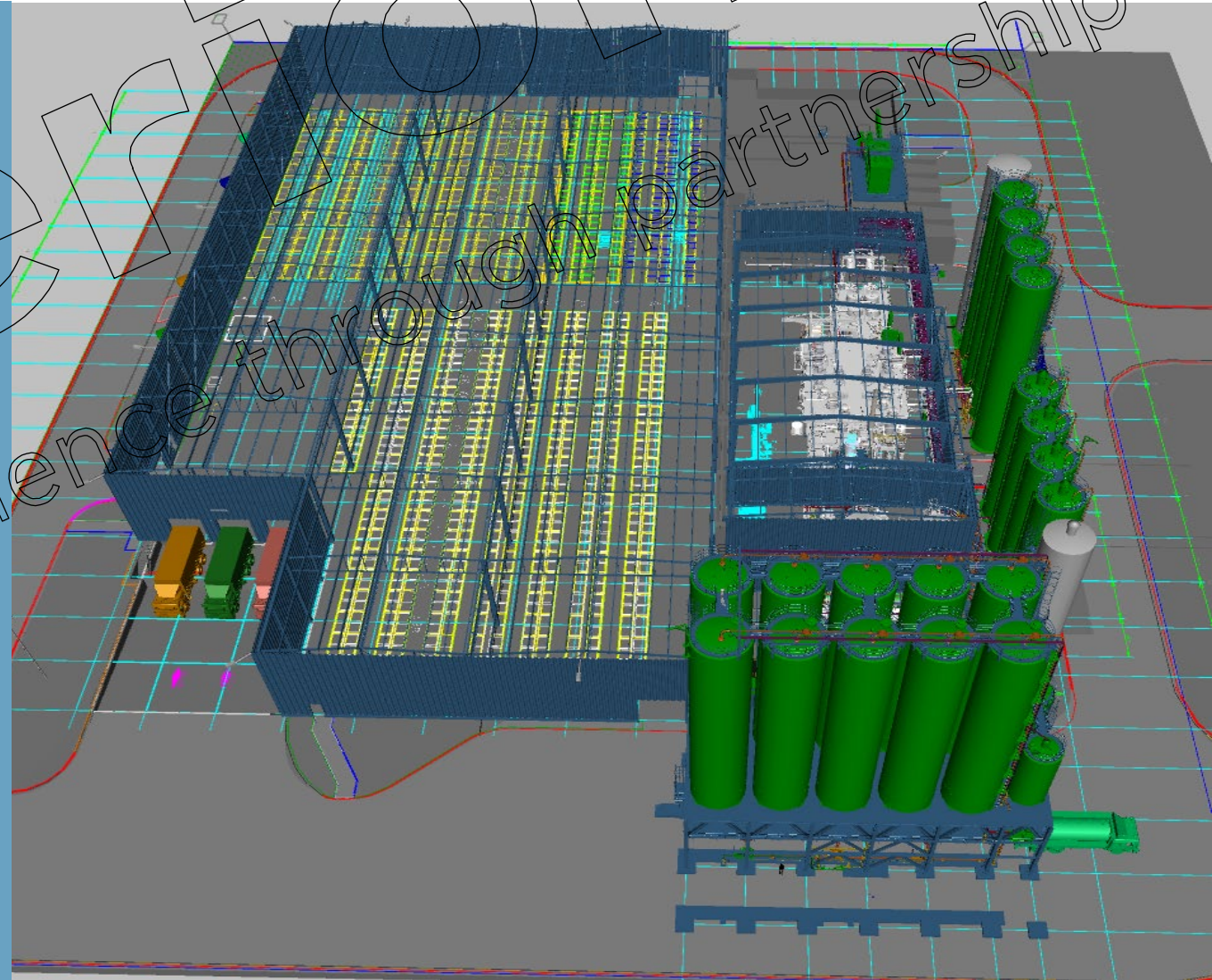


- ✓ Integration of a compounding plant with four extrusion lines in an existing building
- ✓ Extruders incl. LHV feeders and pre-hoppers as modularized system
- ✓ Raw and finished Product storage & Handling
- ✓ Packing and Palletizing
- ✓ Demolition of old facilities
- ✓ Piling, foundations, steel structures, building modifications and all other required civil works
- ✓ Utilities generation and distribution system
- ✓ All other services and supplies to build a complete plant.

Turnkey Processing Plants

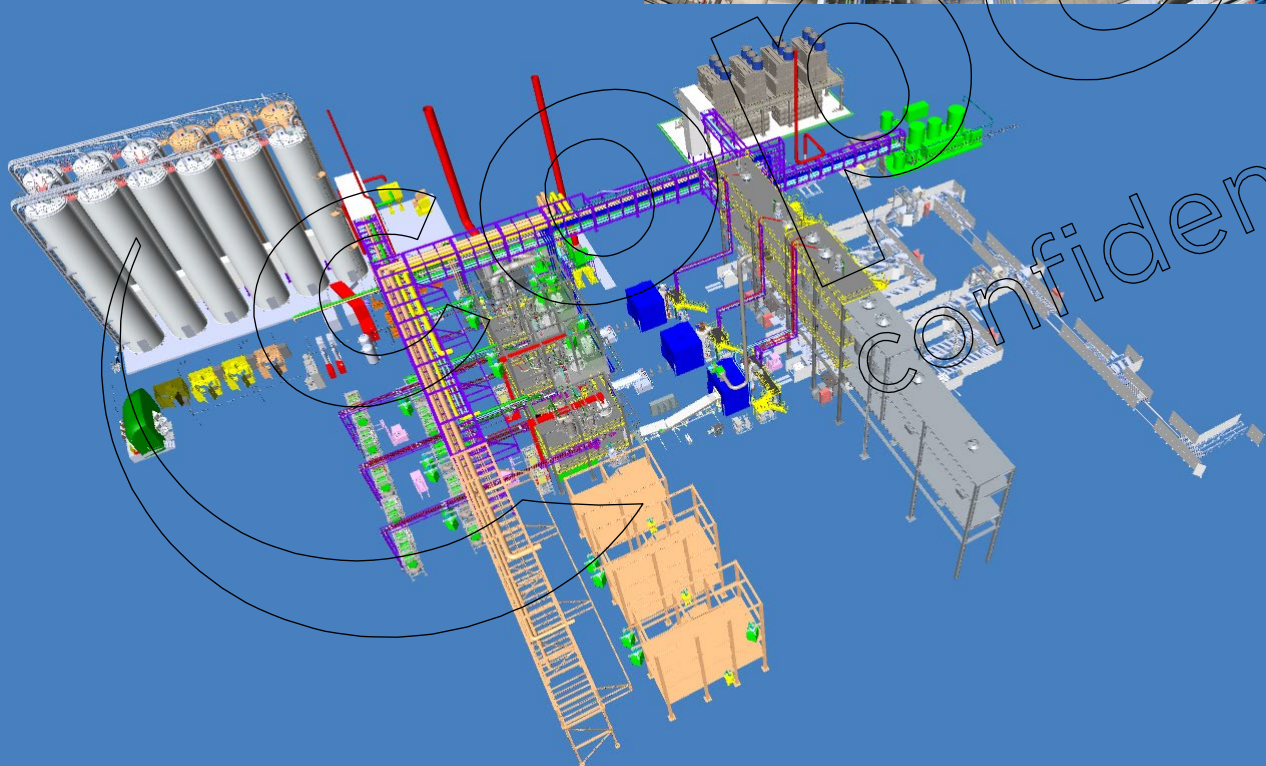
Complete Compounding Plant in Europe, incl. building with partner

- ✓ Compounding Plant on Green Field
- ✓ Production building
- ✓ Office / maintenance complex
- ✓ Warehouse incl. logistic office
- ✓ Roads, parking and other open areas
- ✓ Piling, foundations, steel structures, and all other required civil works
- ✓ Utilities generation and distribution system
- ✓ All other services and supplies to build a complete plant.



Turnkey Processing Plants

Compounding plant for PA/PBT in Asia, regular customer



- ✓ RM Handling (truck unloading, silos, BB stations, piping & conveying)
- ✓ Mixing stations / feeding systems / extruders
- ✓ Pelletizing systems, classifier, spiral conveyor
- ✓ Finished good handling (conveying, silos, cleaning system)
- ✓ Packaging lines for bag and BB
- ✓ Steel structures (430 tons) and piping systems (7,6 km)
- ✓ Auxiliaries (water treatment, cleaning oven, dry and wet aspiration)
- ✓ Entire control system with hard- & software and cables (78 km)
- ✓ Site management and supervision by multiple Coperion sites

Turnkey Processing Plants

Two extrusion lines for Middle East, modular



- ✓ Modularized systems
- ✓ Delivery in several containers
- ✓ Each line as a plug and play system
- ✓ Pre-commissioning (until ready for start-up) in Coperion premises



Summary and Essence



is the **ONLY** worldwide supplier that designs and produces the core equipment for the complete process chain by itself.



offers a unique experience in both process and material handling know how

Our customers benefit from our added value:

Design and execution of an **entire process plant** is a complex exercise. Our detailed **knowledge of the complete process chain** and **experience** in providing numerous production lines, enables us to provide the **right process solution**. Our **deep understanding** of everything which is around the plant's process core enables us to develop, whilst balancing and harmonizing all required disciplines, for the **perfect overall solution of your plant**.

This is what the experience of Coperion stands for.



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Thank you
very much for
your attention.

You're very welcome to follow us.

