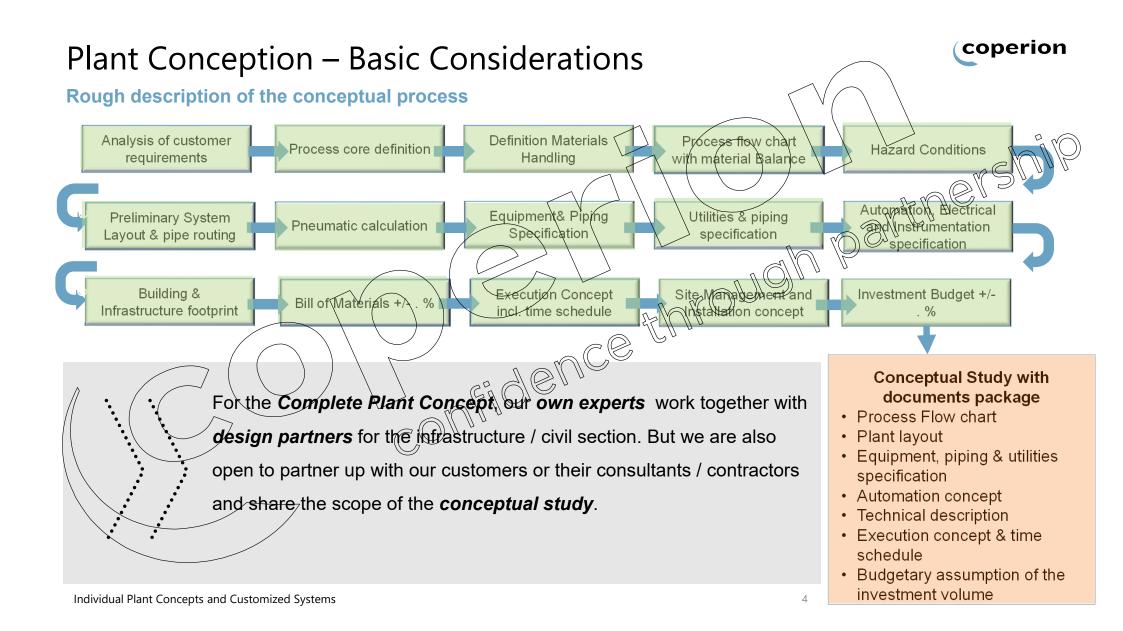
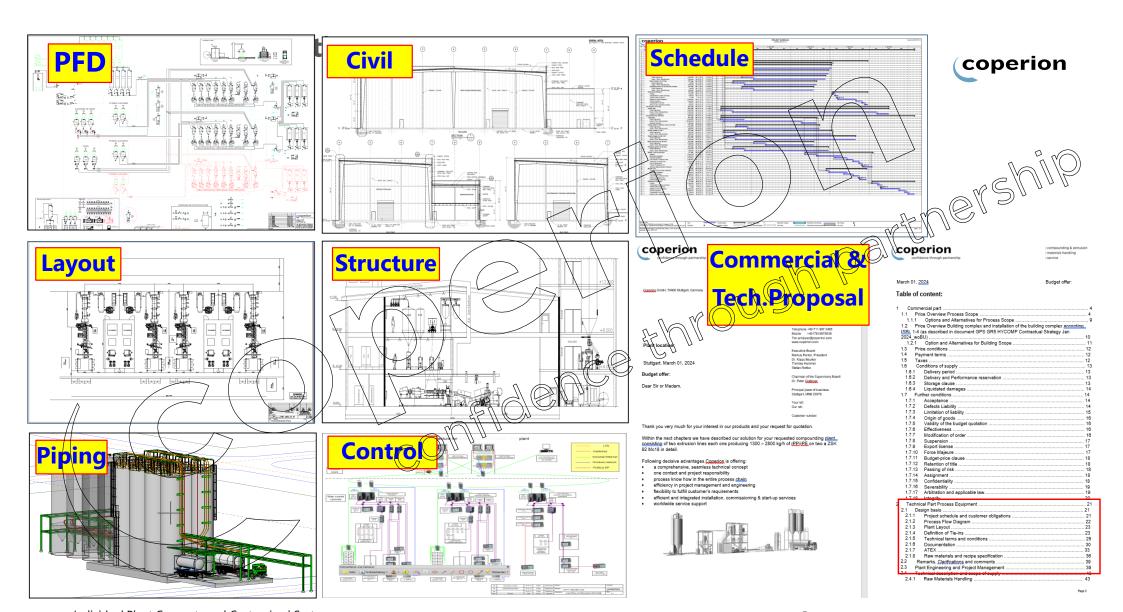


coperion Plant Conception - Basic Considerations Coperion Plants - Purpo and added value Examples & References Coperion's experience with modular and turn-key systems

Individual Plant Concepts and Customized Systems

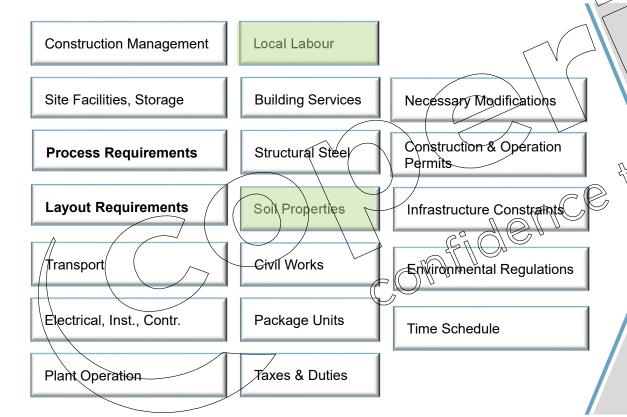




System Integration - Basics

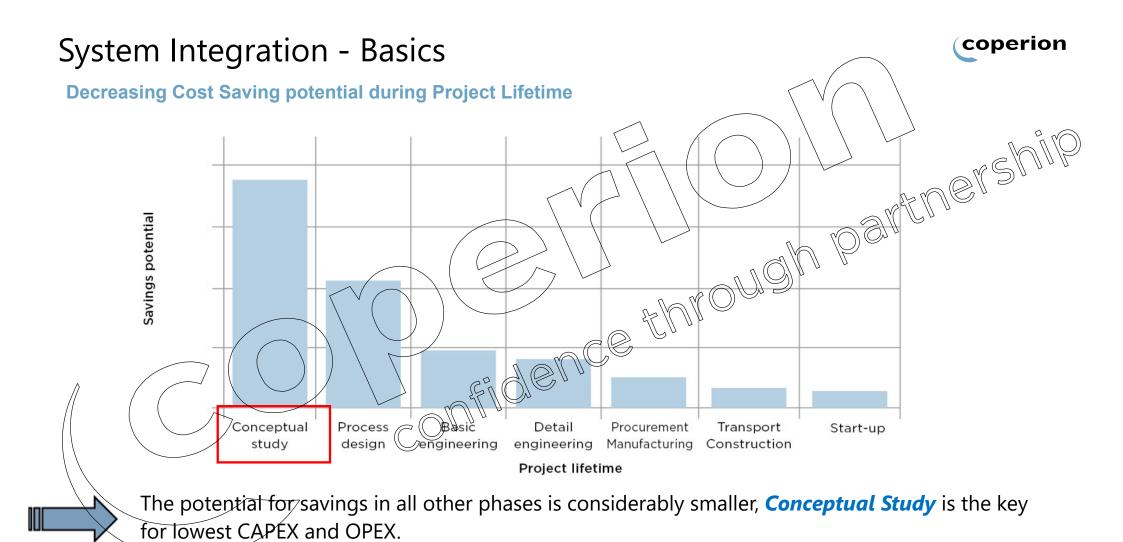
coperion

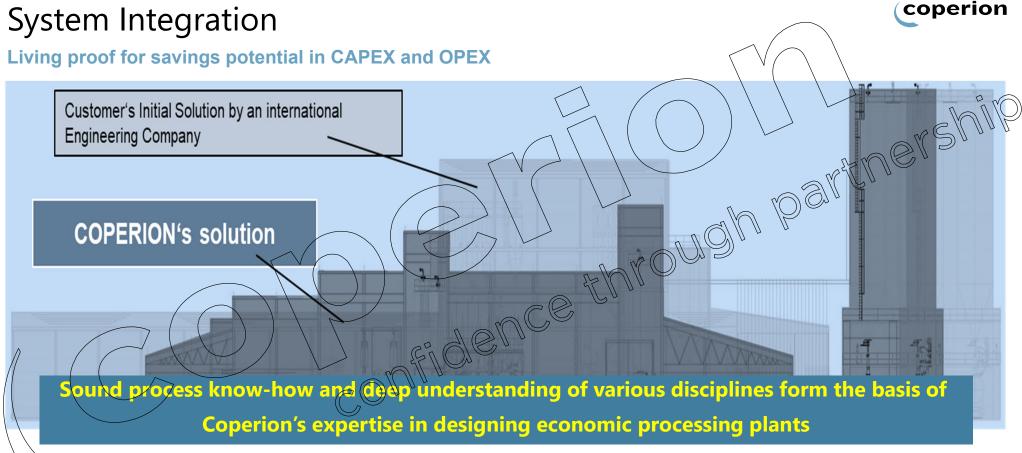
The Perfect Plant Concept – requirements to be brought in balance



Optimum Plant & Realization Concept

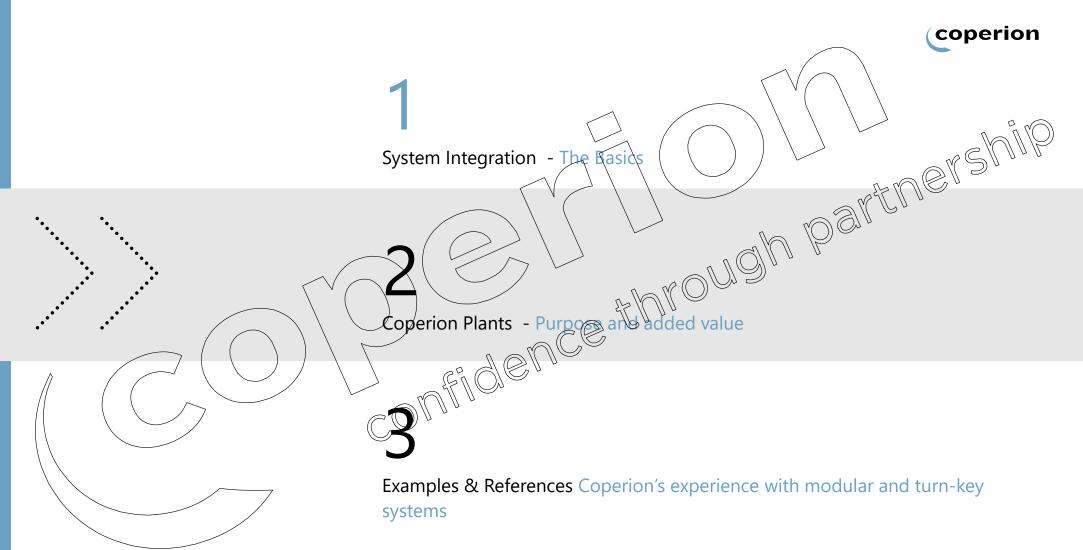
Comprehensive knowledge of the process and all other project aspects builds the basis for the optimum plant concept and the best realization strategy for the project.





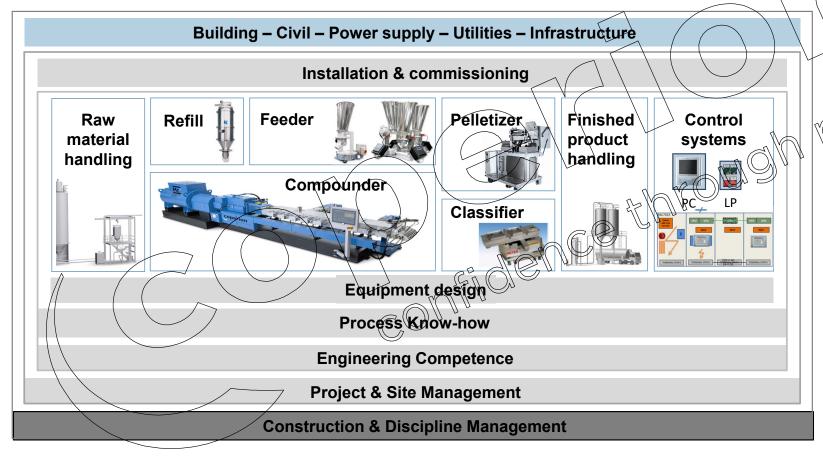
- Building Floor Area reduced by 25%
- ✓ Included Building Volume reduced by 40%
- ✓ Equipment Cost reduced by 20%

- ✓ Conveying distance reduced by 15%, less fines generated
- ✓ Steel structures for piping & equipment reduced by 20%
- ✓ Soil loads from building & equipment reduced by 30%



Coperion Plants

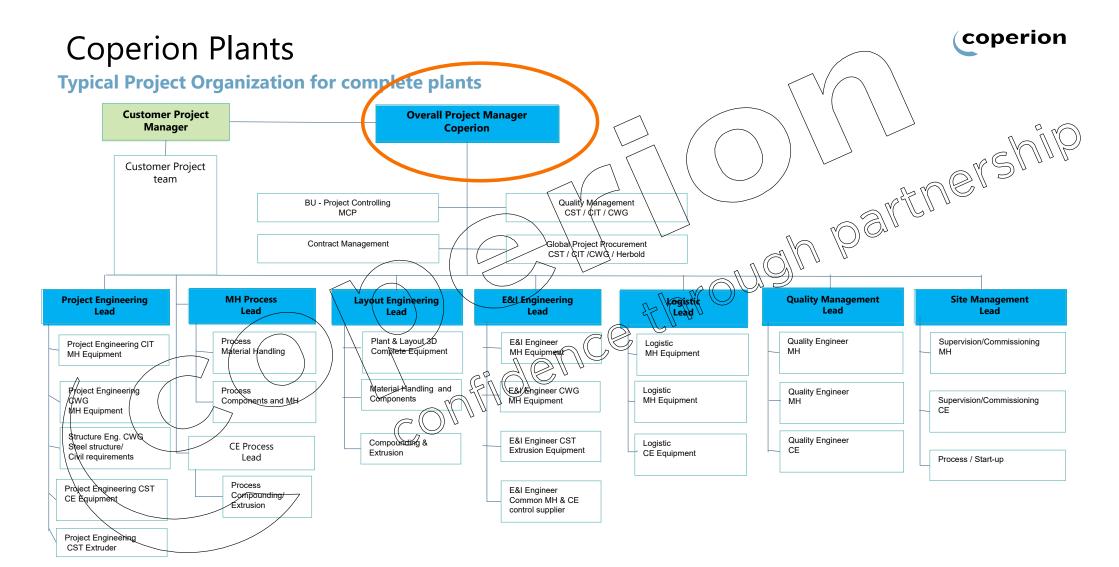
Own products portfolio - One Envelope for the Key Elements of the Process Scope



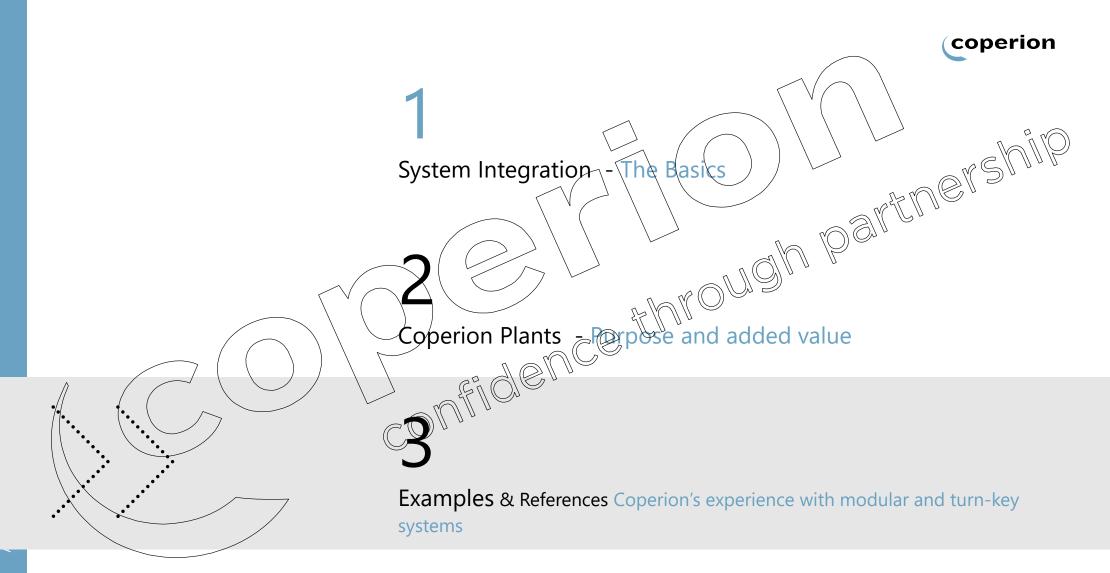
coperion

Benefits to customer:

- ✓ Reduction in fotal project cost
- schedule
- ✓ have one point contact partner
- ✓ get worldwide service support



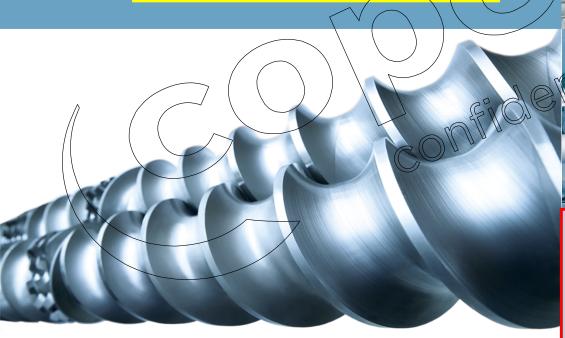
Individual Plant Concepts and Customized Systems



20,000 feeding systems installed

15,000 compounding systems installed

> 10,000 bulk material handling plants installed



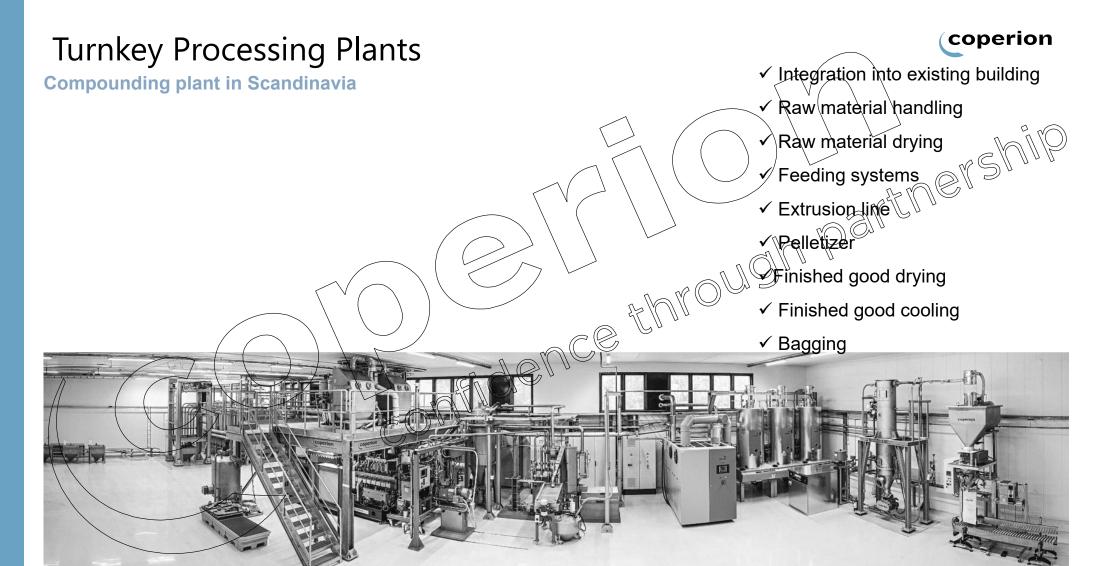


493+FTE 66 FTE ~750,000 Eng-hours

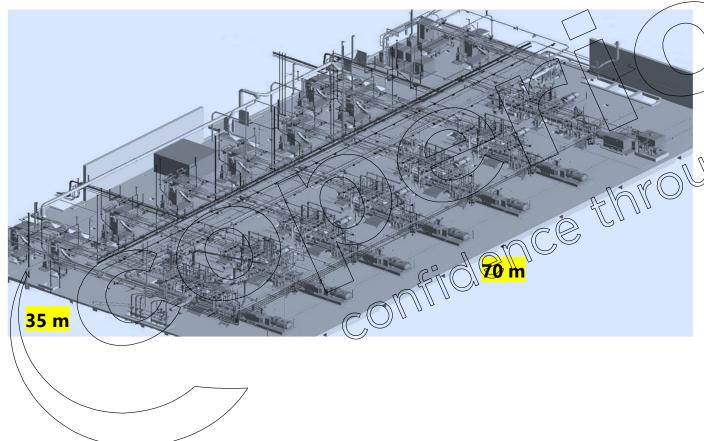
Compounding plant for PA/PBT in Asia



- ✓ Raw material silos
- *3 extrusion lines
- √ bagging & packaging
- √ steel structures
- ✓ waste air treatment
- √ finished good silos
- √ control system
- √ complete installation

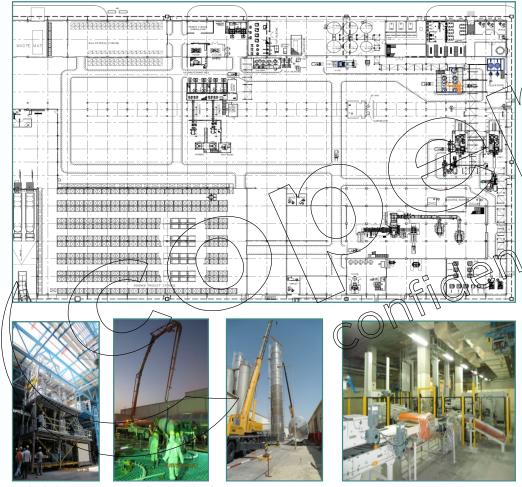


Systems for the production of engineering plastics in Europe



- ✓ 7 extrusion lines
- 3 separate pelletizing lines
- ✓ conveying systems for raw and
 - finished product
- ✓ storage silos (50) & silo structure
- ✓utility network from client's tie in
- √ power supply for the system

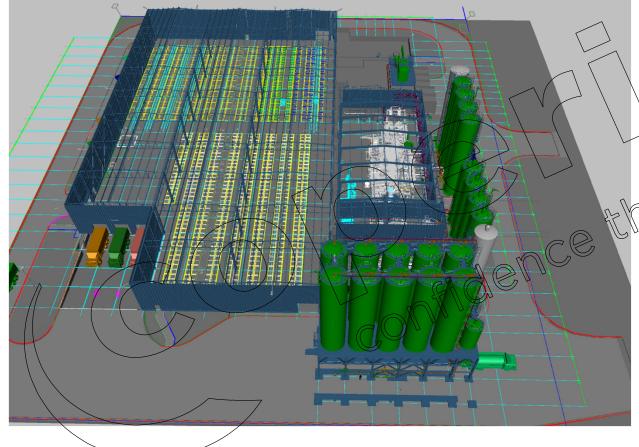
Complete Compounding Plant KSA



Individual Plant Concepts and Customized Systems

- ✓ Integration of a compounding plant with **4 extrusion** lines in an existing building
- Extruders incl. LIW Feeders and pre
 -hoppers as modularized system.
- Raw and finished Product storage & Handling
 - ✓ Packing and Palletizing
 - ✓ Demolition of old facilities
 - ✓ Piling, Foundations, steel structures, building modifications and all other required civil works
 - ✓ Utilities generation and distribution system
 - ✓ All other services and supplies to build a complete plant.
 17

Complete Compounding Plant Europe



- ✓ Compounding Plant on Green Field
- Production Building
- ✓ Office /Maintenance Complex
- ✓ Warehouse incl Vogistic Office
- ✓ Roads, Parking's and other open areas
- Piling, Foundations, steel structures, and all other required civil works
- ✓ Utilities generation and distribution system
- All other services and supplies to build a complete plant.

New Bagging Line KSA



coperion

Hook-up of an existing conveying system to new bagging location, incl. Elutriator system, Piping, Bagging and Palletizing

building modifications, steel structures, piping ducts for road crossing, utilities, lighting etc.

✓ integration of the system in an existing plant during production

Individual Plant Concepts and Customized Systems

PP Conveying and Storage Plant in Europe



coperion

- ✓ Implementation in Existing
 - Conveying Systems
- Preparation of Building Permit
- Design Package
- ✓ Design and execution of steel-,
- esign, execution and assembly of utility systems
- ✓ PP Blender Silos
- ✓ PP Storage Silos 200 T incl.

Support structure in concrete

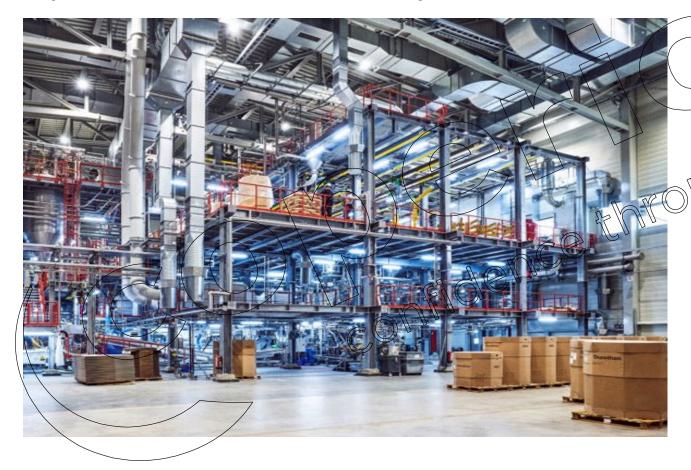
- ✓ Pavements and roads in the area
- ✓ Mobile Container-Loading-Unit and Telescopic Loaders

PA PBT Compounding Plant in Asia



- Modification / Extension of existing plant
- Feeders, Strand Pelletizer etc.
- ✓ Raw Material Mixing
- ✓ Bagging and Packaging
- ✓ Steel Structures
- ✓ Installation & Commissioning

Complete Plant for PA6.6 + 30-50% GF in Europe



coperion

✓ raw materials handling
✓ receiving and convey:

feeding pelletizing system,

P Silo

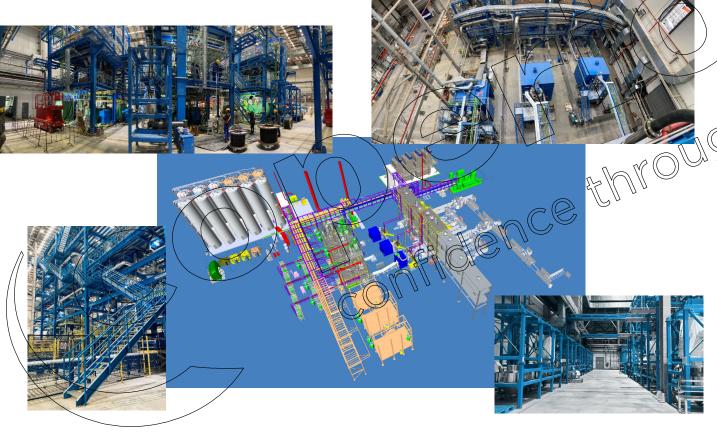
✓ utilities,

√ steel structure

✓ Control system

√ complete installation

Compounding plant for PA/PBT in Asia



- RM Handling (Truck unloading, Silos, BB stations, Piping & Conveying)
 - Mixing stations
 - Feeding systems
- ✓ Extruders
- Pelletizing systems, Classifier, Spiral
- Finished Good Handling (Conveying, Silos, Cleaning system)
- ✓ Packaging lines for Bag and BB
- ✓ Steel structures (430 tons) and piping systems (7,6 km)
- Auxiliaries (Water treatment, Cleaning oven, Dry and Wet aspiration)
- ✓ Entire control system with hard- & software and cables (78 km)
- ✓ Site management and supervision by multiple Coperion sites

2extrusion lines for Middle East



- Modularized Systems
- ✓ Delivery in several containers
- system
- ✓ Pre-commissioning (until ready for start-up) in Coperion premises

Our references coperion **Some of our Customers** BASF KARINA The Chemical Company **Mexichem** CABOT LyondellBasell Röchling Beaulieu **CLARIAN** International Group @ ORLEN Unipetrol Borouge Taghleef Industries degussa. ExonMobil **ΔΤΟΓΙΝΔ** creating essentials **Gerflor** MITSUBISHI CHEMICAL GROUP Dow bishi Chemical Advanced Materials

Mexans

Tarkett

BOREALIS

Polyplast Müller TRUST BUILT ON PERFORMANCE

Summary and essence

coperion

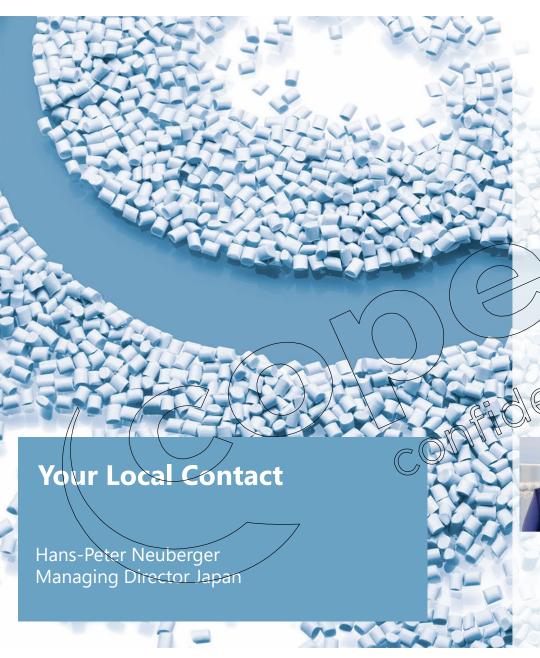
coperion offers a unique experience in both process and material handling know how

coperion is the ONLY worldwide supplier that designs and produces the core equipment for the complete process chain by itself.

Our customers benefit our added value:

Design and execution of an entire process plant is a complex exercise. Our detailed knowledge of the complete process chain and experience in providing numerous production lines, enables us to provide the right process solution. Our deep understanding of everything which is around the plant's process core enables us to develop, whilst balancing and harmonizing all required disciplines, for the perfect overall solution of your plant.

This is what the experience of Coperion stands for.



We are excited to work with you on your perfect plant concept and it's realization.

Your Contact Partners:

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